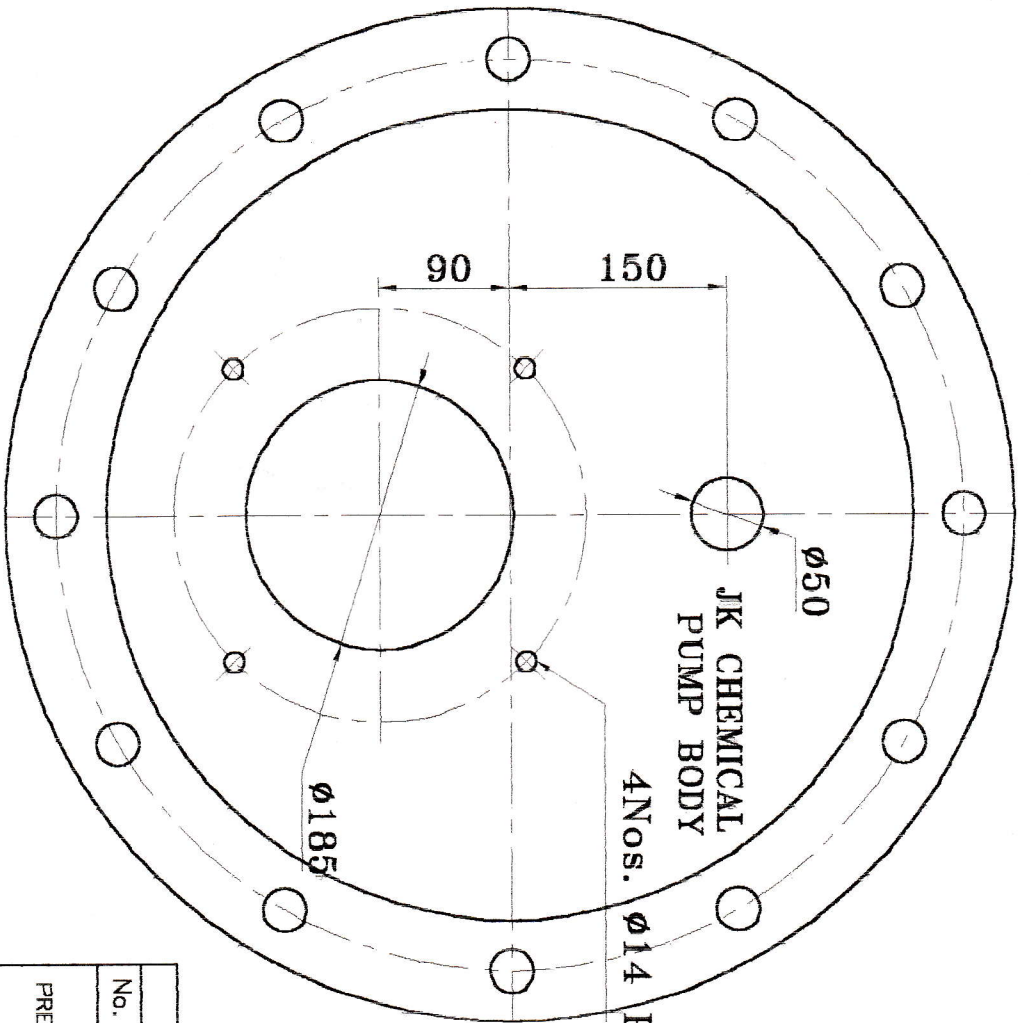




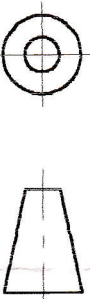
| ALL DIMENSION ARE IN MILLIMETER                                         |                  |             |      |
|-------------------------------------------------------------------------|------------------|-------------|------|
| 0.5 x 45° CHAMFER SHOULD BE PROVIDED ON ALL HOLES & THDS. ON BOTH ENDS. |                  |             |      |
| SHARP EDGES TO BE REMOVED UNLESS STATED                                 |                  | IS:2102     | TOL. |
| OVER ALL SURFACE FINISH                                                 | IS:3073          | DIMENSIONS  | ±    |
| FINISH SYMBOLS                                                          | VALUE IN MICRONS | 0.5 - 6     | 0.1  |
| 8 - 25                                                                  | 315 - 1000       | 6 - 30      | 0.2  |
| 1.6 - 8                                                                 | 1000 - 2000      | 30 - 120    | 0.3  |
| 0.025 - 1.6                                                             | 2000 - 4000      | 120 - 315   | 0.5  |
| < 0.025                                                                 | 4000 - 8000      | 315 - 1000  | 0.8  |
|                                                                         |                  | 1000 - 2000 | 1.2  |
|                                                                         |                  | 2000 - 4000 | 2.0  |
|                                                                         |                  | 4000 - 8000 | 3.0  |

4Nos. 14 PCD 285 AT 90°

OWNER : J K CHEMICAL PUMP

PREPARED BY:  BRAHMA CAD SERVICES.  
502/01 GIDC, MAKARPURA, VADODARA

| SCALE | DATE | TITLE                                    |
|-------|------|------------------------------------------|
| DRN   | -    | 0.C 3 H.P                                |
| CHK   | -    | DETAIL OF SUBMERGED PUMP MOUNTING (3 HP) |
| APPD. | -    | DRG No. : JK-BC-A4-02-005                |



QTY PER M/C -- SH 1 OF --